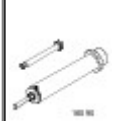
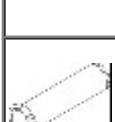
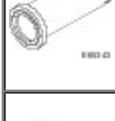


Disassembly and Assembly of Subassemblies

Special Tool(s) / General Equipment

	205-071-01 Adapter for 205-071 (Thrust Pad)
	211-014 Remover, Steering Wheel
	308-045 Installer, Transmission Extension Housing Bushing/Seal
	308-072-01 Adapter for 308-072
	308-413 Remover/Installer, Transmission Front Housing
	308-605 Installer, Input Shaft Seal
	308-643 Installer, Input Shaft Seal
	308-850 Support Plates, Output Shaft Gear Pinions
Bearing Separator	
Hot Air Gun	
Hydraulic Press	
Vise	
Vise Jaw Protectors	

Materials

Name	Specification
Manual Transmission Fluid - SAE 75W	WSS-M2C200-D2

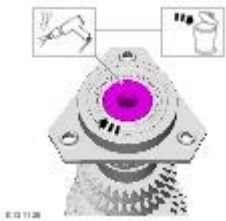
Disassembly

1.
1.
2. Use Special Service Tool: [308-045](#).
Use the General Equipments: [Hydraulic Press](#), [Bearing Separator](#)

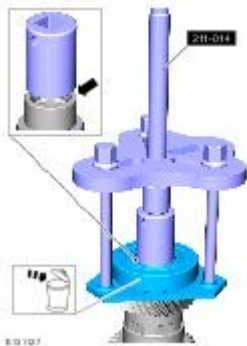
- Use the General Equipments:* **Vise, Vise Jaw Protectors**



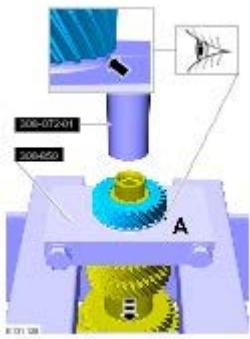
- Use the General Equipment:* Hot Air Gun



- Use Special Service Tool: 211-014.*



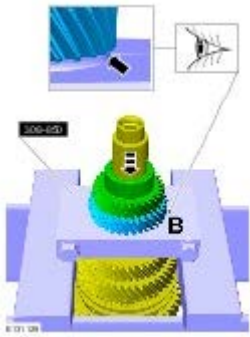
- Use Special Service Tools:* 308-072-01, 308-850.
Use the General Equipment: Hydraulic Press



6. NOTE: Only tighten the bolts finger tight at this stage.

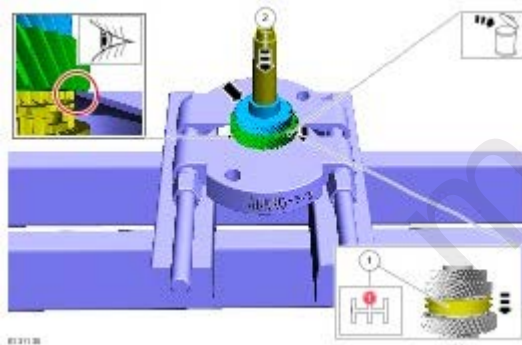
Use Special Service Tool: [308-850](#).

Use the General Equipment: [Hydraulic Press](#)

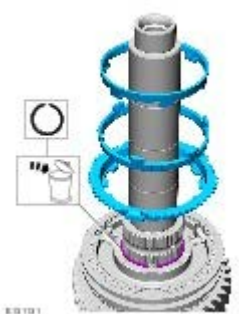


7. 1.

2. Use the General Equipments: [Hydraulic Press](#), [Bearing Separator](#)



8.

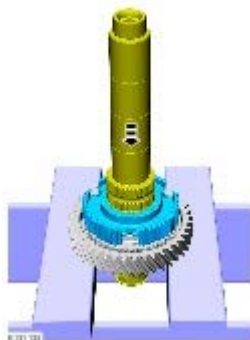


9. NOTE: Note the position of the components before removal.

- 1.
- 2.



10. Use the General Equipment: [Hydraulic Press](#)



11.

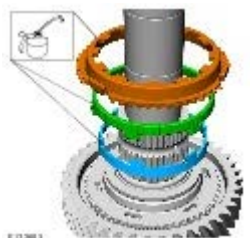


Assembly

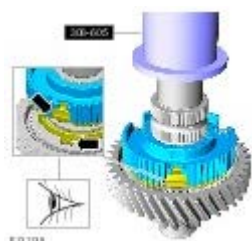
12. Material: [WSS-M2C200-D2 \(Manual Transmission Fluid - SAE 75W\)](#)



13. Material: [WSS-M2C200-D2 \(Manual Transmission Fluid - SAE 75W\)](#)



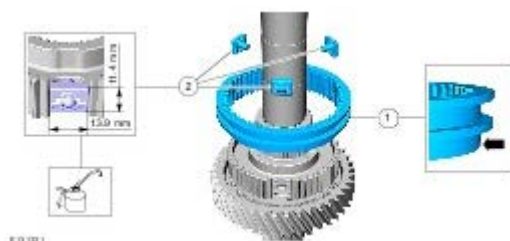
14. Use Special Service Tool: [308-605](#).
Use the General Equipment: [Hydraulic Press](#)



15. NOTE: Make sure that the components are installed to the position noted before removal.

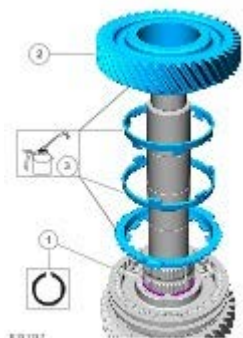
1.

2. Material: [WSS-M2C200-D2](#) (Manual Transmission Fluid - SAE 75W)



16. 1. NOTE: Make sure that a new component is installed.
2. NOTE: Make sure that a new component is installed.

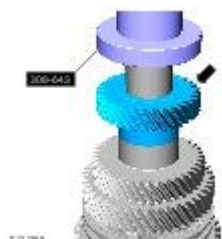
3. Material: [WSS-M2C200-D2](#) (Manual Transmission Fluid - SAE 75W)



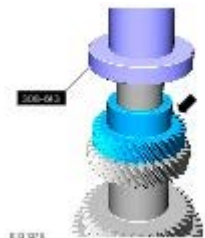
17. Use Special Service Tool: [308-413](#).
Use the General Equipment: [Hydraulic Press](#)



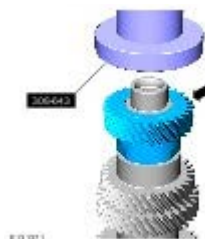
18. Use Special Service Tool: [308-643](#).
Use the General Equipment: [Hydraulic Press](#)



19. Use Special Service Tool: [308-643](#).
Use the General Equipment: [Hydraulic Press](#)

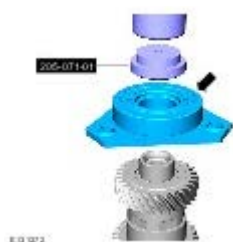


20. Use Special Service Tool: [308-643](#).
Use the General Equipment: [Hydraulic Press](#)



21. **NOTE:** Make sure that a new component is installed.

Use Special Service Tool: [205-071-01](#).
Use the General Equipment: [Hydraulic Press](#)



22.  **NOTICE:** Use vise jaw protectors.

Use the General Equipments: [Vise](#), [Vise Jaw Protectors](#)



23.  **WARNING:** Make sure that a new bolt is installed.
NOTE: The component has a left-hand thread.

Torque: 110 Nm



- 24.
1. **NOTE:** Make sure that a new component is installed.
 2. Use Special Service Tool: [308-045](#).
Use the General Equipment: [Hydraulic Press](#)
 3. **NOTE:** Make sure that a new component is installed.

